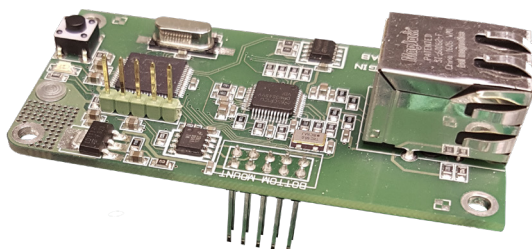


# IOMB-TCP/IP, GATEWAY FOR I/O-MODULES

Fits IOMB-02, IOMB-03 and IOMB-04.



## TECHNICAL DATA

<b>Supply voltage:</b>	From the I/O-modules IOMB-02/ IOMB-03/IOMB-04
<b>Communication:</b>	TCP/IP
<b>Connection:</b>	RJ45
<b>Indications LED on PCB</b>	
- Yellow, flash:	TCP/IP communication
- Yellow, double flash:	DHCP energising via push button
- Green, fixed:	Operation
- Green, blink:	Internal Modbus communication
<b>Ambient temperature:</b>	-20 to +50°C
<b>Dimensions (WxHxD):</b>	75x39x33 mm

## FUNCTION

The TCP/IP gateway communicates internally with the I/O module via modbus RTU and externally via TCP/IP. In order for the factory-set Modbus communication to work, all DIP switches on the I/O module must be set to OFF. You can change the Modbus communication settings in the web interface for the TCP/IP gateway, in which case you must also adjust the DIP switch settings in the I/O module.

The TCP/IP gateway has the capacity to communicate with one external device (e.g. OPC server) at a time.

## USE

IOMB-TCP/IP is a gateway for IOMB-02, IOMB-03 and IOMB-04 that permits communication with the I/O modules via TCP/IP.

## FEATURES

- Gateway for I/O modules
- Communicates via TCP/IP
- For retrofitting on IOMB-02, IOMB-03 and IOMB-04

## MOUNTING

The IOMB-TCP/IP is mounted using the 4 screws and washers provided, onto the I/O modules IOMB-02, IOMB-03 or IOMB-04.

For more information, please refer to the installation instructions provided with the product.

## INSTALLATION

The DIP switches (1–10) in the I/O module must be in their OFF positions to enable internal communication between the I/O module and the TCP/IP gateway.

### Instruction, connection to network:

1. Connect the TCP/IP module to the designated location on IOMB-02, IOMB-03 or IOMB-04.
2. Fit the 4 accompanying washers and screws.
3. Energise the I/O module. The green and yellow LEDs on the TCP/IP module light up.
4. Press the button to the right of the yellow LED and hold it down until the yellow LED flashes twice. The TCP/IP gateway is now set to receive an IP address via DHCP.
5. Plug in the network cable.
6. To access the network settings, open a web browser and search for host name: "http://calectrobrige". If you experience problems locating the TCP/IP gateway, download and install the program: "Microchip TCP/IP Discoverer" available from Calectro's website: <http://www.calectro.se/products/#!/programvaror/>. This program looks for all connected gateways that have a TCP/IP circuit from Microchip and displays their assigned IP addresses.
7. Log in to network settings with the user name: "admin" and password: "admin".
8. Click NETWORK SETTINGS to access the network settings.
9. Under MODBUS SETTINGS you can manage internal communication between the I/O module and the TCP/IP gateway. You do not usually need to adjust this. The default settings in MODBUS SETTINGS correspond to the I/O module's DIP switch in the OFF position.

## MAINTENANCE

IOMB-TCP/IP is maintenance-free.

## EXAMPLE OF ORDER

Item code	Description
IOMB-TCP/IP	TCP/IP gateway for IOMB